



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G12351-3G

Job Sheet 197593



Part No: RBW0905G12351-3G

Job Qty: 4 pcs

DAS

21

Part Name: Pivot Shear Bolt

15 pcs.

9-89



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Created By: Marie Lajeunesse

Description: ORDER 17425

Due Date: 9/2/19

Type: SOLD

Note: DWG RBW0905G12351-3G Rev C IPP Rev. A 19.06.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs	9/2/19	9/2/19	1.00	0.80	SL-154 - 1		JB 19.08.25
110	QC 2	4 pcs	9/2/19	9/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19.08.25
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S208544

Part: RBW0905G12351 - 3G

Job No: 197593

Serial No/Batch: S208544

Revision: C

Inspector:

Exp Date:

Plex 7/11/19 8:06 AM Dart.lajeunesse.marie

120 QC 8	4 pcs	9/2/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	mm 1 g/ps / ps
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
125 Outsource - 4 - Anodize	4 pcs	9/2/19		GRO002-VC DE001	2019-08-27
130 Packaging 2-1 - Recelve - B4B	4 pcs	9/2/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	SEP 09 2019
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
140 QC 6	4 pcs	9/2/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	DAS
				QC 6 - 40	61
				QC 6 - 81	9-89
150 Packaging 3-1 - Stock - B4B	4 pcs	9/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	

				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - FG	4 pcs	9/2/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 53

Part Op 100 - 1-Machine as per folio FC 927 FOLIO REV: AA DWG REV: C 2-Debur
 Descriptions: 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 125 - -Issue P/O; 44363 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
 130 - C of C required.
 150 - -The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.7440 ft (.186 ea)	100-SL-154 - 1	<u>8175076</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M6061T6R0.750	1	41	0

Part Specifications	
Specifications could not be found.	

GA 101
8175076DAS
21
SEP 10 2019

Plex 7/11/19 8:06 AM Dart.lajeunesse.marie

RBW0905612351-3G INSPECTION SHEET

DAS
62

Measured by:

Checked by:

QC Inspector:

Date:Date:Date:

Engineering Approval:
(If necessary)

Date:Rev

Date
14.07.31

**Change
New Issue**

Revised by
KJ

Approved

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

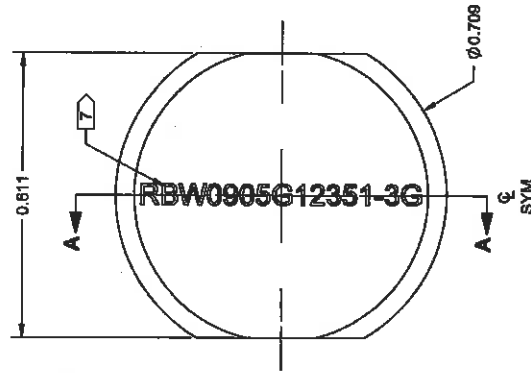
SUBJECT TO AMENDMENT

WITHOUT NOTICE

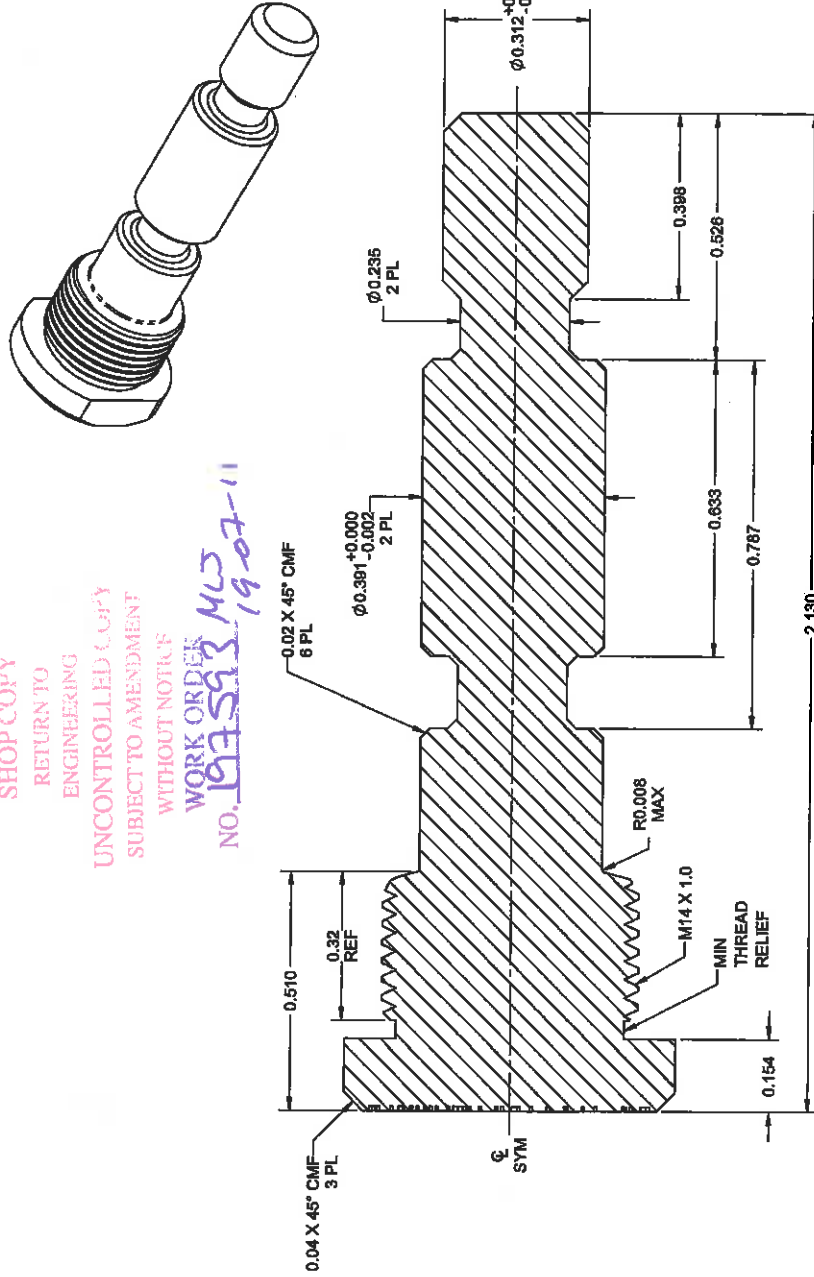
WORK ORDER

NO. 197593 MJS

1907-11



SECTION A-A



SECTION A-A

SECTION A-A

C		19-614		VM
REV. DESCRIPTION		ECON #		BY
TEMP. PLATE UPDATED PER DART HWY STANDARDS SEE PREVIOUS PDR FOR OLDER REV. DIMENSION 312 +/- .003 CHANGED FOR 0.312 +.0/- .002 DIMENSION 388 +/- .003 CHANGED FOR 0.381 +.0/- .002 DIMENSION 390 +/- .003 CHANGED FOR 0.389 +.0/- .002 DIMENSION 403 +/- .003 CHANGED FOR 0.402 +.0/- .002 DIMENSION 0.03 X .45" CHANGED FOR 0.02 X .45" CNF RPL DIMENSION R0.008 MAX ADDED DIMENSION 2.13 CHANGED FOR 2.130		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV C
DESIGN		TOOL PART #		SHEET 1 OF 1
DRAWN		RBW0905G12351-3G		SCALE
CHECKED		TITLE		NTS
MFG. APPL		PIVOT SHEAR BOLT		
APPROVED		COMPONENT IS FOR DART AEROSPACE LTD		
DATE 3/19/2019		THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE FOR REPRODUCTION WITHOUT LIMITATION. THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE.		

NOTES:

1) MATERIAL: 8061-T6

2) HEAT TREAT: N/A

3) FINISH: ANODIZE RED PER MIL-A-8825 TYPE 2 CLASS 2

4) TOLERANCES: X.X = ± 0.1 / ± 0.1 / ± 0.5

X.XX = ± 0.01 / ± 0.1 / ± 0.5

X.XXX = ± 0.005 / ± 0.1 / ± 0.5

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/M AS SHOWN

8) THE TOOL MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



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PURCHASE ORDER

POHB044363



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044363

PO Date: 8/27/19

Due Date: 9/4/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-09-06

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197047	649.5112	RH Wiper Deflector : Various STC's Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed	-	9/4/19	10 pcs	0 pcs	10 pcs	\$18.06/pcs	\$180.60
2	197044	649.5111	LH Wiper Deflector : Various STC's Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O to ATG : AS PER DWG 649.5100 1- Black Anodize as per 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	-	9/4/19	10 pcs	0 pcs	10 pcs	\$18.06/pcs	\$180.60



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	197593	RBW0905G12351-3G	Pivot Shear Bolt -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/4/19	15 pcs	0 pcs	15 pcs	\$8.90/pcs	\$133.50
4	192696	649.4812	Shim : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	9/4/19	30 pcs	0 pcs	30 pcs	\$13.91/pcs	\$417.30
5	198304	RBW6521A00138-W142P-3T	Oil Seal Assembly Press Tool (Outsource process- Anodize per QSI017 4.1.10.1) -Issue PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	9/4/19	6 pcs	0 pcs	6 pcs	\$8.90/pcs	\$53.40
Grand Total:										\$965.40	



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PURCHASE ORDER
POHB044363



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/6/19 9:50 AM Dart.Guerin.Kimberley

